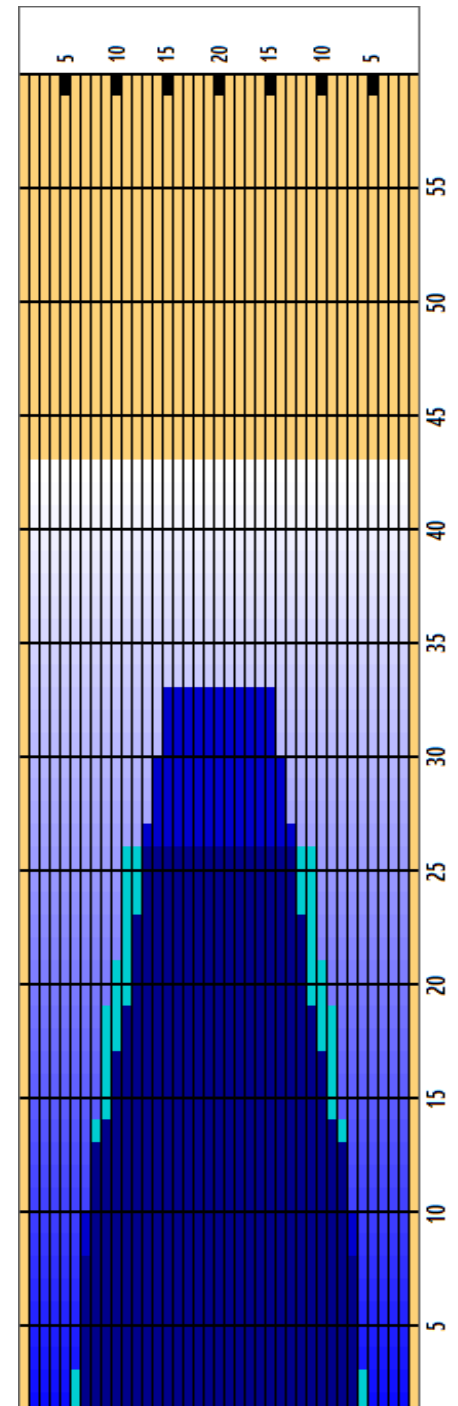


Oil Pattern Distance	43	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	12.16 mL	Reverse Oil Total	10.48 mL	Volume Oil Total	22.64 mL
Tank Configuration	Only A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	14	A	35	0.0	0.0	0.0	1400
2	5L	5R	1	14	A	31	0.0	1.9	1.9	1240
3	6L	6R	1	14	A	29	1.9	3.8	1.9	1160
4	7L	7R	2	18	A	54	3.8	8.9	5.1	2160
5	8L	8R	2	18	A	50	8.9	14.0	5.1	2000
6	9L	9R	2	18	A	46	14.0	19.1	5.1	1840
7	10L	10R	1	18	A	21	19.1	21.6	2.5	840
8	11L	11R	2	18	A	38	21.6	26.7	5.1	1520
9	2L	2R	0	22	A	0	26.7	37.0	10.3	0
10	2L	2R	0	26	A	0	37.0	43.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	43.0	33.0	-10.0	0
2	15L	15R	1	18	A	11	33.0	30.5	-2.5	440
3	14L	14R	2	14	A	26	30.5	26.6	-3.9	1040
4	13L	13R	2	14	A	30	26.6	22.7	-3.9	1200
5	12L	12R	2	14	A	34	22.7	18.8	-3.9	1360
6	11L	11R	1	14	A	19	18.8	16.9	-1.9	760
7	10L	10R	2	10	A	42	16.9	14.1	-2.8	1680
8	9L	9R	1	10	A	23	14.1	12.7	-1.4	920
9	8L	8R	2	10	A	50	12.7	9.9	-2.8	2000
10	7L	7R	1	10	A	27	9.9	8.5	-1.4	1080
11	2L	2R	0	10	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	1.65	1.03	1.03	1.65	10

