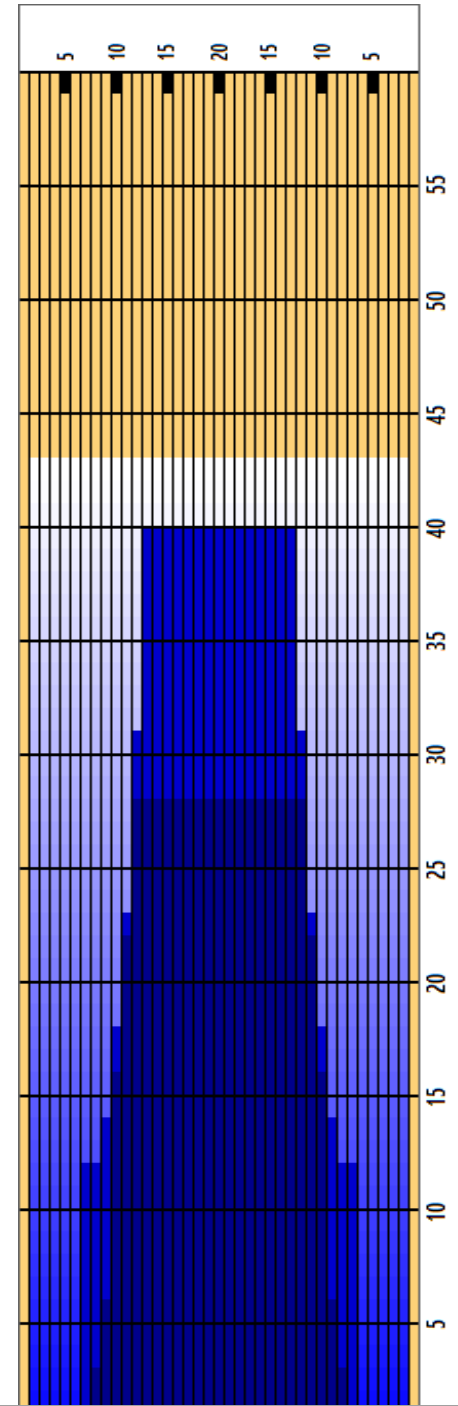


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	60 ul
Forward Oil Total	15.84 mL	Reverse Oil Total	13.56 mL	Volume Oil Total	29.4 mL
Tank Configuration	Only A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	14	A	33	0.0	0.0	0.0	1980
2	7L	7R	1	14	A	27	0.0	1.9	1.9	1620
3	8L	8R	1	14	A	25	1.9	3.8	1.9	1500
4	9L	9R	1	18	A	23	3.8	6.3	2.5	1380
5	10L	10R	4	18	A	84	6.3	16.5	10.2	5040
6	11L	11R	2	22	A	38	16.5	22.7	6.2	2280
7	12L	12R	2	22	A	34	22.7	28.9	6.2	2040
8	2L	2R	0	22	A	0	28.9	36.0	7.1	0
9	2L	2R	0	26	A	0	36.0	43.0	7.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	43.0	40.0	-3.0	0
2	13L	13R	3	22	A	45	40.0	30.7	-9.3	2700
3	12L	12R	3	18	A	51	30.7	23.1	-7.6	3060
4	11L	11R	2	18	A	38	23.1	18.0	-5.1	2280
5	10L	10R	2	14	A	42	18.0	14.1	-3.9	2520
6	9L	9R	1	14	A	23	14.1	12.2	-1.9	1380
7	7L	7R	1	10	A	27	12.2	10.8	-1.4	1620
8	4L	4R	0	10	A	0	10.8	0.0	-10.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	20	2.03	1	1	2.03	20

