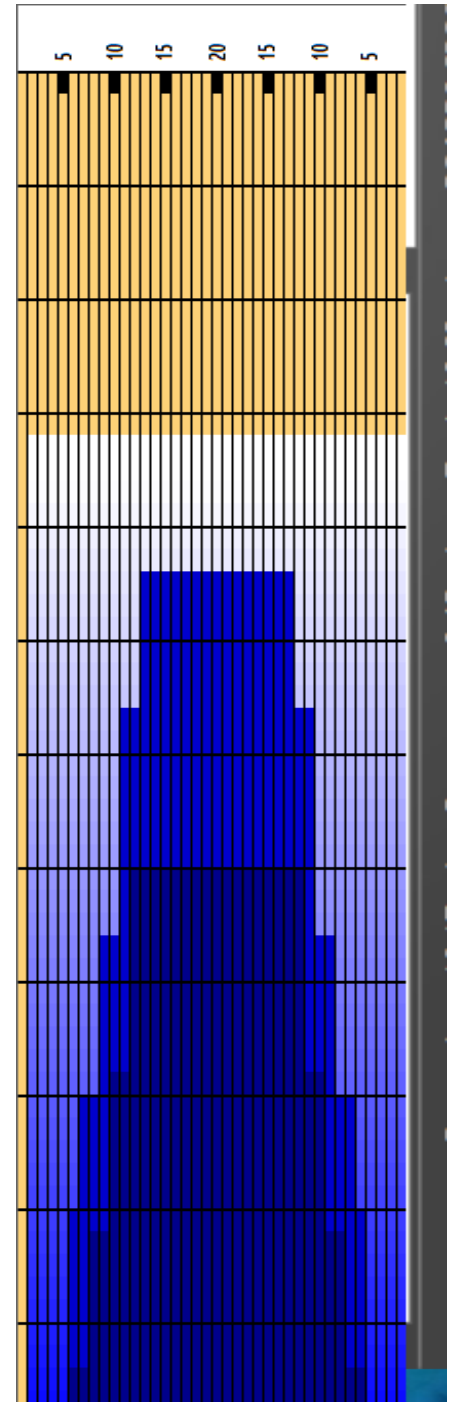


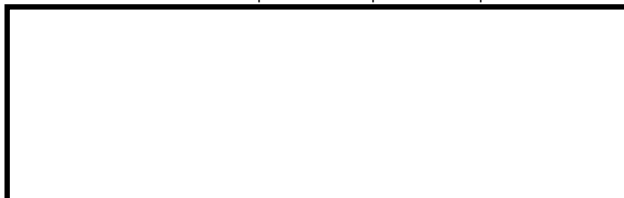
Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	10.12 mL	Reverse Oil Total	9.56 mL	Volume Oil Total	19.68 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	14	A	31	0.0	0.0	0.0	1240
2	6L	6R	2	14	A	58	0.0	3.9	3.9	2320
3	8L	8R	2	18	A	50	3.9	9.0	5.1	2000
4	10L	10R	1	18	A	21	9.0	11.5	2.5	840
5	10L	10R	2	18	A	42	11.5	16.6	5.1	1680
6	12L	12R	3	22	A	51	16.6	25.9	9.3	2040
7	5L	5R	0	26	A	0	25.9	44.0	18.1	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	38.0	-6.0	0
2	13L	13R	2	22	B	30	38.0	31.8	-6.2	1200
3	11L	11R	3	22	B	57	31.8	22.5	-9.3	2280
4	9L	9R	1	18	B	23	22.5	20.0	-2.5	920
5	9L	9R	2	18	B	46	20.0	14.9	-5.1	1840
6	7L	7R	2	18	B	54	14.9	9.8	-5.1	2160
7	6L	6R	1	18	B	29	9.8	7.3	-2.5	1160
8	5L	5R	0	14	B	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	1.57	1	1	1.57	10

