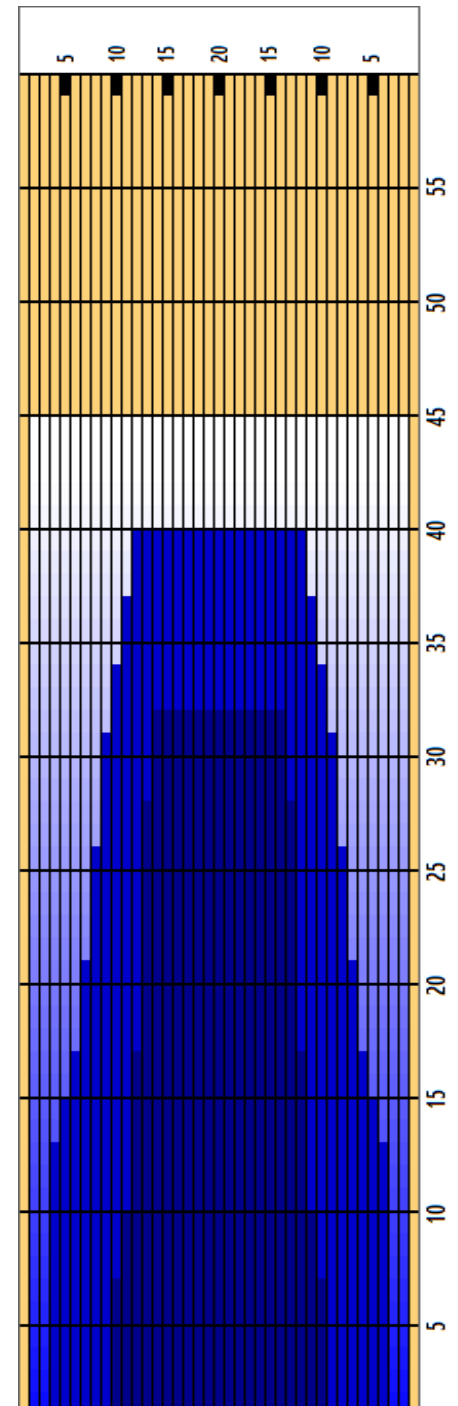


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	60 ul
Forward Oil Total	12.42 mL	Reverse Oil Total	18 mL	Volume Oil Total	30.42 mL
Tank Configuration	Only A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

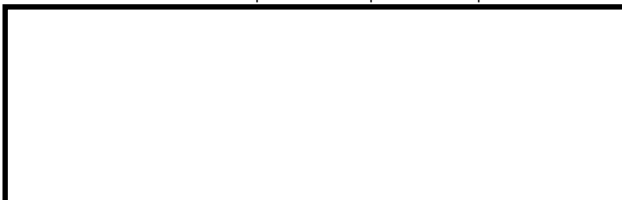
	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	6L	6R	1	10	A	29	0.0	0.0	0.0	1740
2	8L	8R	1	14	A	25	0.0	1.9	1.9	1500
3	10L	10R	2	18	A	42	1.9	7.0	5.1	2520
4	11L	11R	1	22	A	19	7.0	10.1	3.1	1140
5	12L	12R	2	26	A	34	10.1	17.4	7.3	2040
6	13L	13R	3	26	A	45	17.4	28.4	11.0	2700
7	14L	14R	1	26	A	13	28.4	32.0	3.6	780
8	2L	2R	0	26	A	0	32.0	37.0	5.0	0
9	2L	2R	0	30	A	0	37.0	45.0	8.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	45.0	40.0	-5.0	0
2	12L	12R	1	22	A	17	40.0	36.9	-3.1	1020
3	11L	11R	1	22	A	19	36.9	33.8	-3.1	1140
4	10L	10R	1	18	A	21	33.8	31.3	-2.5	1260
5	9L	9R	2	18	A	46	31.3	26.2	-5.1	2760
6	8L	8R	2	18	A	50	26.2	21.1	-5.1	3000
7	7L	7R	1	18	A	27	21.1	18.6	-2.5	1620
8	7L	7R	1	14	A	27	18.6	16.7	-1.9	1620
9	6L	6R	1	14	A	29	16.7	14.8	-1.9	1740
10	5L	5R	1	14	A	31	14.8	12.9	-1.9	1860
11	4L	4R	1	14	A	33	12.9	11.0	-1.9	1980
12	3L	3R	0	14	A	0	11.0	0.0	-11.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.85	1.67	1.01	1.01	1.67	8.85

