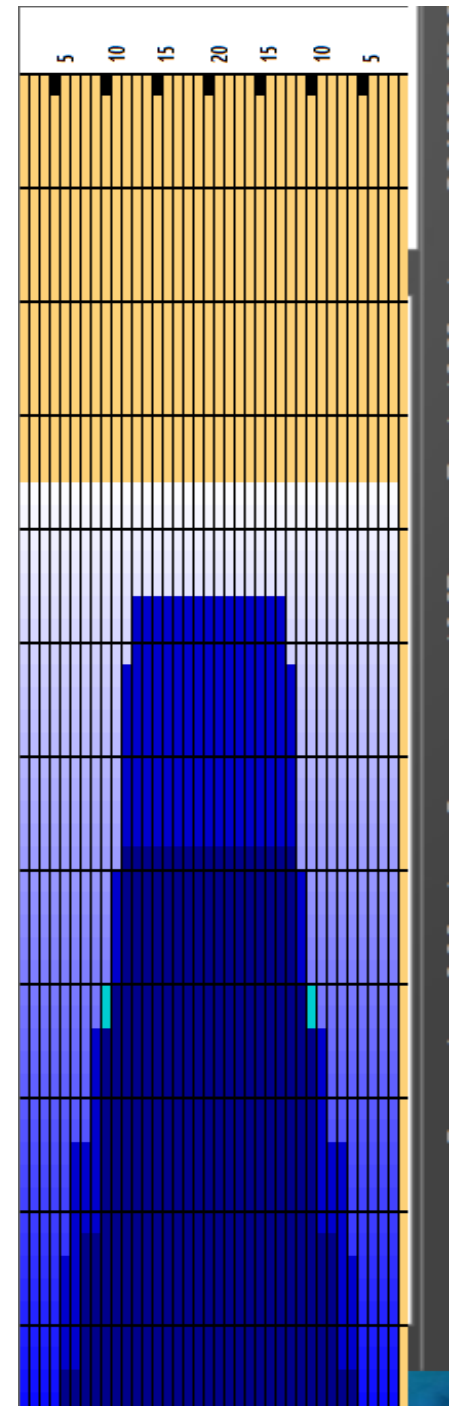


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	10.28 mL	Reverse Oil Total	9.32 mL	Volume Oil Total	19.6 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	14	A	31	0.0	0.0	0.0	1240
2	6L	6R	2	14	A	58	0.0	3.9	3.9	2320
3	8L	8R	2	18	A	50	3.9	9.0	5.1	2000
4	10L	10R	2	18	A	42	9.0	14.1	5.1	1680
5	10L	10R	2	22	A	42	14.1	20.3	6.2	1680
6	12L	12R	2	22	A	34	20.3	26.5	6.2	1360
7	5L	5R	0	26	A	0	26.5	42.0	15.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	42.0	37.0	-5.0	0
2	13L	13R	1	22	B	15	37.0	33.9	-3.1	600
3	12L	12R	3	22	B	51	33.9	24.6	-9.3	2040
4	11L	11R	2	22	B	38	24.6	18.4	-6.2	1520
5	9L	9R	2	18	B	46	18.4	13.3	-5.1	1840
6	7L	7R	2	18	B	54	13.3	8.2	-5.1	2160
7	6L	6R	1	18	B	29	8.2	5.7	-2.5	1160
8	5L	5R	0	14	B	0	5.7	0.0	-5.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	1.59	1	1	1.59	10

