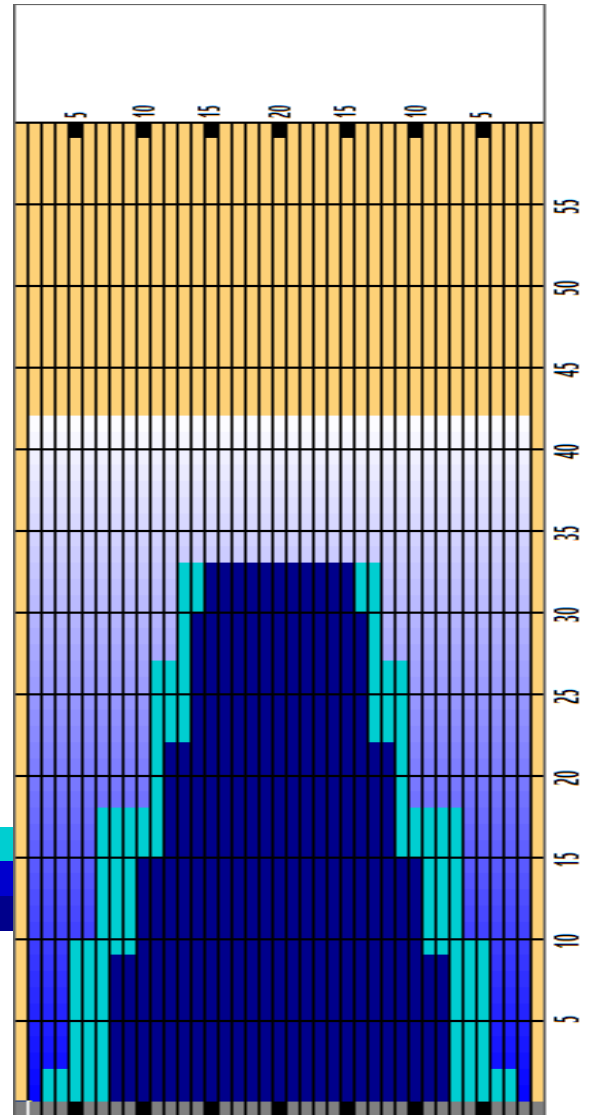




Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	19.85 mL	Reverse Oil Total	10.7 mL	Volume Oil Total	30.55 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	3	50	10	105	0.0	2.8	2.8	5250
2	5L	5R	4	50	14	124	2.8	10.7	7.9	6200
3	7L	7R	3	50	18	81	10.7	18.3	7.6	4050
4	11L	11R	3	50	22	57	18.3	27.6	9.3	2850
5	13L	13R	2	50	22	30	27.6	33.8	6.2	1500
6	2L	2R	0	50	22	0	33.8	42.0	8.2	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	42.0	33.0	-9.0	0
2	15L	15R	1	50	22	11	33.0	29.9	-3.1	550
3	14L	14R	3	50	18	39	29.9	22.3	-7.6	1950
4	12L	12R	3	50	18	51	22.3	14.7	-7.6	2550
5	10L	10R	3	50	14	63	14.7	8.8	-5.9	3150
6	8L	8R	2	50	14	50	8.8	4.9	-3.9	2500
7	2L	2R	0	50	10	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.5	1.73	1.04	1.04	1.73	4.5

